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Manuscript Submission 1 2 Journal: 3 **International Journal of Rock Mechanics and Mining Sciences** 4 5 Title: Variation of Horizontal In Situ Stress with Depth for Long-Term 6 7 Performance Evaluation of the Deep Geological Repository Project **Access Shaft** 8 9 10 **Authors:** AG Corkum^a 11 12 B Damjanac^b 13 T Lam^c 14 15 **Affiliations:** 16 ^a Dalhousie University, Halifax, Nova Scotia, Canada (andrew.corkum@dal.ca) 17 ^b Itasca Consulting Group, Inc., Minneapolis, Minnesota, USA 18 19 (branko@itascacg.com) 20 ^cNuclear Waste Management Organization 21 (TLam@nwmo.ca) 22 23 **Corresponding Author:** 24 AG Corkum 25 Mailing Address: 26 Civil and Resource Engineering 27 Dalhousie University 28 1360 Barrington St. Rm D215, PO Box 15000 29 30 Halifax, Nova Scotia B3H 4R2 31 Canada 32 Phone: +1 (902) 494-3960 33 Fax: +1 (902) 494-3108 34 Email: andrew.corkum@dal.ca

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Research Highlights

- A literature review of compiled in situ stress data for Ontario, Canada is presented
- Variation in geological formation stiffness impacts horizontal stresses
- A simplified FLAC3D model was developed to account for the stratigraphic profile
- Model calibrated by borehole breakouts, stress measurements and observations
- An improved estimate of the horizontal stress profile was developed

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Abstract

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A site characterization program was carried out for a proposed Deep Geological Repository (DGR) project for Ontario Power Generation's (OPG) low- and intermediatelevel nuclear waste repository near Kincardine, ON. The repository is proposed to be constructed at approximately 680 m below ground surface within the competent argillaceous limestone of the Cobourg Formation. The in situ stress state at the project site will have significant impact on both the short- and long-term performance of repository openings, such as emplacement caverns and access shafts. As part of the site characterization program, an evaluation of the in situ stress state of the project site was conducted which consisted, primarily, of a review and synthesis of existing stress measurements conducted at various locations throughout Ontario and the midwestern U.S. A summary of the results of past in situ stress studies available in the literature that were utilized for project "scoping study" level analysis is presented. These past studies, however, do not account for the impact of the known variation of stress due to contrasts in stiffness of discrete rock units. This simplification may result in significant miscalculation of the estimated in situ stress condition. Based on geomechanics data from deep boreholes and stress measurement data, a simplified FLAC3D model of the full stratigraphic profile was developed and used to simulate the influence of regional tectonic strain in the project area. In particular, this method takes into account the rock properties, such as stiffness, for discrete units at the DGR site. The model was calibrated on the basis of in situ stresses measured at Norton Mine, in a similar geological environment as the DGR site, and with site-specific borehole televiewer observations (i.e., breakouts). The model-predicted horizontal in situ stress profile showed general agreement with the observations and also showed the significant influence of discrete rock unit stiffness.

Keywords: in situ stress; shaft; *FLAC3D*; long-term performance; nuclear waste isolation

1.0 Introduction

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Ontario Power Generation (OPG) is evaluating development of a Deep Geological Repository (DGR) for long-term storage of Low- and Intermediate-Level Nuclear Waste (L&ILW) at the Bruce nuclear site near Kincardine, ON. The repository is proposed to be constructed at approximately 680 m below ground surface (mBGS) within the competent argillaceous limestone of the Cobourg Formation. A conceptual illustration of the proposed DGR is shown in Fig. 1. In support of this project, numerous geoscience and engineering studies have been carried out as part of a site characterization program. A detailed description of these studies is summarized in Intera [1] and NWMO [2]. From a rock mechanics engineering perspective, one of the key challenges is the determination of contemporary ground stresses at the DGR project site. In situ stresses are influenced by several factors, the most dominant being: tectonic strain, glaciotectonics and isostatic rebound, regional and local structural geology, deposition and erosion, and topography. Moreover, the geological history associated with these events is also a major factor. As a result, the stress regime can be complex and variable. The stratigraphic profile at the site consists of a near horizontally bedded sequence of carbonates and shales. The strength and stiffness characteristics of these various discrete rock units are anticipated to vary significantly. Amadei et al. [3] and Esterhuizen et al., [4] have shown that horizontal in situ stresses could be dependent on the stiffness of discrete rock units. Further to that, these horizontal stresses vary with direction in the horizontal plane with a maximum principal horizontal stress (σ_H) and minimum principal horizontal stress (σ_h) . Currently, there are no in situ stress measurements at the project site. There are great challenges in obtaining, within suitable confidence levels, the in situ stress magnitude and orientations at the depth of interest from a surface-based exploratory borehole. This is particularly the case for the horizontally bedded formations at the Bruce nuclear site as hydrofracture techniques cannot be used with confidence because the vertical stress is less than the horizontal stresses [5]. Traditional strain-relief methods, such as overcoring, are suitable only for relatively shallow measurements and testing within exploration boreholes at the repository depth has not been successfully demonstrated. Consequently, during the course of the DGR site characterization program, the state of in situ stress was estimated based on several lines of reasoning including: regional stress data [6-9]; observations made during drilling and monitoring of the DGR series of vertical boreholes [1]; and the in situ stress modelling of the sedimentary succession below the site described in this paper.

As part of a project to evaluate the long-term performance of shafts and repository excavation openings [10], the authors have examined in situ stress conditions, in particular the variation of horizontal stresses due to rock unit stiffness within the sedimentary sequence. This was done by carrying out a three-dimensional finite difference analysis model using *FLAC3D* [11] to simulate the tectonic strain within the sedimentary sequence. The model was calibrated with the site-specific borehole televiewer observations and other in situ stress observations pertinent to the project site.

This paper first presents a review of the in situ stresses from literature followed by the interpretation of acoustic televiewer data from deep exploration boreholes at the site. Finally, the in situ stress model analysis (*FLAC3D*) that accounts for the contrasting stiffness of the various layers is described. The findings from these three approaches are compared.

2.0 Background: In situ Stresses in Southern Ontario

This section presents a brief overview of the geological setting in the project area and a review of in situ stress measurement compilations carried out for the Southern Ontario region. The in situ stress measurement carried out at 670 m depth in Norton Mine, Ohio, is also discussed.

2.1 Geological Setting

A summary of the regional site geology of the proposed site is presented by Intera [1]. The NE-SW trending Algonquin Arch separates the Michigan and Appalachian Basins in Southern Ontario (see Fig. 2). The proposed DGR site is in the eastern portion of the Michigan Basin within a sequence of sedimentary units of Upper Cambrian to Upper Devonian age. The sedimentary rocks rest on the southern margin of the Canadian Shield crystalline basement rocks of the Proterozoic Grenville Province. A stratigraphy profile of the bedrock at the DGR site based on four deep boreholes is shown in Fig. 3 [1].

2.2 Vertical Stresses

It is generally believed that the vertical in situ stress (σ_v) in the region is comprised of a simple gravitational gradient based on the density of the rocks within the stratigraphic section. Given that the sedimentary rocks in the upper approximately 800 m have similar density, a uniform vertical stress gradient is a suitable approximation for the depths under consideration for the DGR project. Valley and Maloney [12] proposed: $\sigma_v = 0.0259z$ (in MPa): where z is depth in meters.

2.3 Horizontal Stresses

Based on the geological (i.e., tectonic) history of the region, high horizontal stresses exist and this has been supported by numerous measurements and observations [13]. The horizontal to vertical principle stress ratios for the maximum horizontal stress ($K_H = \sigma_H/\sigma_v$) and minimum horizontal stress ($K_h = \sigma_h/\sigma_v$) both exceed one. Different horizontal stress gradients have been reported by several authors, some prepared specifically for the DGR project, and these are summarized in the following sections.

2.3.1 Adams and Bell, 1991

Using overcoring stress measurements in shallow boreholes and workings, and deep hydraulic fracturing borehole data from Darlington, Ontario, Adams and Bell [6] demonstrated the high horizontal compressive stress characteristic of the Mid-Plate Stress Province of Eastern North America. Most of the stress data are measured in the Paleozoic rock sequence of Southern Ontario which consists of near flat-lying carbonate, shale and sandstone formations of Ordovician, Silurian and Devonian periods. The state of high horizontal stress in the rock of this region is primarily the product of major depression of the area during the Wisconsin Glaciation and subsequent isostatic rebound. Adams and Bell [6] presented data mostly from Silurian and Ordovician formations while deep hydraulic fracturing stress values, to depths of just over 300 m in the Precambrian Shield basement, were measured at Darlington, Ontario by Haimson and Lee [14]. A compilation of stress measurements in the Precambrian Shield for Northern Ontario was developed by Kaiser and Maloney [8] and updated by Yong and Maloney [15]. The results from the former are discussed in the following section.

The reported strain relief in situ stress measurements conducted at shallow depths were all obtained using USBM (United States Bureau of Mine) borehole deformation gauges.

The measurements show significant scattering, but provide a general trend for the in situ stress gradient with depth. Hydraulic fracturing tests indicated a lower vertical stress gradient with depth. Based on these findings, the following expressions of vertical horizontal in situ stress with depth were established:

$$s_{H} = 0.027z \text{ (in MPa)}$$
 (1)

$$s_h = 0.017z \text{ (in MPa)}$$
 (2)

2.3.2 Kaiser and Maloney, 2005

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- Kaiser and Maloney [8] published a review of an in situ stress database for the
 Ontario portion of the Canadian Shield. Much of the shield database was a recompilation
 of an in situ stress database compiled by CANMET Mining and Mineral Sciences
 Laboratories [16]. This study utilized linear regression techniques on overcoring
 measurement data from mines in northern Ontario, subdividing the Shield region into
 various sub-regions and three depth zones or "stress domains" similar to those of
 Canadian and Swedish regions reported by Martin et al. [17].
- Domain 1 (Stress Relaxed Zone) is a zone influenced by near surface topography,
 weathering, etc. and extends from the ground surface to a depth of approximately
 300 mBGS. Domain 2 (Transition Zone) is a transition zone between Domains 1 and 3. It
 exists between approximately 300 and 600 mBGS. Domain 3 (Maximum Stress Zone or
 Undisturbed Zone) exists below approximately 600 mBGS below ground surface and is a
 region of limited fracturing and minimal impact from surficial conditions.
 - The following in situ stress gradients were recommended for each domain based on linear regression of existing measurements. Note that the values in square brackets represent the 95% confidence interval limits on the respective component.

Domain 1:

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$$s_H = 5.768 [\pm 3.358] + 0.071 [\pm 0.019] \times (in MPa)$$
 (3)

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$$s_h = 3.287 \ [\pm 2.600] + 0.043 \ [\pm 0.015] \times z \ (in MPa)$$
 (4)

186
$$s_v = 0.034 \ [\pm 0.005] \times (\text{in MPa})$$
 (5)

Domain 3:

188
$$s_H = 23.636 [\pm 11.556] + 0.026 [\pm 0.012] \times (\text{in MPa})$$
 (6)

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$$s_h = 17.104 [\pm 10.538] + 0.016 [\pm 0.010] \times (\text{in MPa})$$
 (7)

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$$s_y = 1.066 [\pm 8.247] + 0.020 [\pm 0.008] \times (\text{in MPa})$$
 (8)

- Domain 2: The transition zone can be described by a linear construction between Domain 1 and Domain 3. Variability and uncertainty is high in this transitional stress domain.
- Yong and Maloney [15] provided an update to the 2005 database and the domains using 75 new measurements since 2005. This new dataset covers measurements ranging from depths between 12 and 2,552 m. A data screening process was also performed to assess quality and reduce uncertainty when establishing representative ground stress state equations. The state of ground stress was found to be consistent with the 2005 study, subdividing into the same three domains.

2.3.3 Lam et al., 2007

Lam et al. [7] carried out a review of the available stress data in the Paleozoic rocks measured from over 20 sites in the lower Great Lakes Region. These measurements were primarily made using overcoring methods (mostly at shallow depths with several at about 700 m in the Norton Mine, Ohio) and by hydraulic fracturing to depths of 5,100 m in central Michigan State. They were made in various rock types such as shale, carbonate and sandstone. The analysis of the regional ground stress data allows for an estimate of the approximate range of stress ratios at the repository depth under consideration. On the basis of this review, the following recommended stress ratios were proposed for the DGR project: $\sigma_H/\sigma_V = 2.0$ to 2.5 and $\sigma_h/\sigma_V = 1.5$. Assuming a uniform density of 2600 kg/m³ for the stratigraphic units over the depth of interest, these stress ratio values can be converted to the following stress gradients:

$$s_{H} = 0.051z \text{ to } 0.064z \text{ (in MPa)}$$
 (9)

$$s_{h} = 0.038z \text{ (in MPa)}$$
 (10)

2.3.4 Horizontal Stress Orientation

An excerpt from the World Stress Map project [18] shows the locations of stress measurements and stress indicators (e.g., borehole breakouts) in Southern Ontario and the Mid-Western U.S. in Fig. 4. There are no measurements or direct observations mapped within approximately 200 km of the DGR site prior to drilling the DGR deep boreholes at Bruce nuclear site in 2007. Based on the mapped stress orientations, there is some variability in orientations in the Ottawa-Quebec City region (St. Lawrence Lowlands). In the remainder of the map area, the stress orientation indicators are consistent and indicate an *ENE-WSW* major principle stress orientation. This regional orientation was also presented by most other researchers [6-9]. This general trend was confirmed by ellipticity detection analyses using acoustic televiewer logs from four DGR deep boreholes [2]. Given the consistency of the stress indicator orientations and the similarity of the geological setting within the map area, the stress orientation in the DGR area is likely similar to the general regional trend with an ENE-WSW maximum principle horizontal stress (σ_H) orientation. The minimum principal horizontal stress (σ_H) is orthogonally oriented with an NNW-SSE trend.

2.4 Norton Mine Stress Measurements

The Cobourg Unit is the target formation for the DGR host rock (i.e., storage caverns). The depth and litho-mechanical variations around the repository horizon are very similar to those of the Columbus limestone at the Norton Mine near Akron in Ohio. Bauer et al. [19] described a program of in situ stress measurements that was carried out in the limestone for evaluation of a proposed compressed air energy storage project. Although this room-and-pillar limestone mine is located approximately 350 km away, horizontal in situ stress magnitudes would be controlled by similar stiffness contrasts between stratigraphic units. The Columbus limestone unit (E = 49 GPa) has mechanical properties similar to those of the Cobourg limestone (E = 37.1 GPa). Moreover, the two units occur at similar depths: approximately 670 m for the Columbus Unit and 655 m for the Cobourg Unit (see Fig. 3).

The in situ stress measurement program was carried out in 1999 and 2000 using the USBM overcoring method. The measurements were made in Drift 9B in an area of the room-and-pillar mine relatively isolated from other near-by excavations. The authors also

pointed out that results agreed with other in situ stress testing in the vicinity using overcoring and hydrofracturing methods. The recommended in situ stress values from the program at Norton Mine were: $\sigma_H = 36.7$ MPa (oriented N75°W); $\sigma_h = 28.3$ MPa; $\sigma_v = 22.5$ MPa (~1.26 × overburden). The recommended stress values at Norton Mine are substantially higher than

The recommended stress values at Norton Mine are substantially higher than proposed by Adams and Bell, but similar to those proposed by both Lam et al. and Kaiser and Maloney.

2.5 Summary

The vertical and horizontal stress orientations presented in past studies are in close agreement. However, there is some discrepancy in the proposed horizontal stress gradients. Fig. 5 shows the maximum (σ_H) and minimum (σ_h) horizontal stress gradients from all authors, along with the measured values from Norton Mine. On this plot the values from Norton Mine are plotted within the Cobourg Unit, a mechanically comparable limestone unit at similar depth as the Columbus Limestone where the actual measurements were made.

From the plot in Fig. 5, it can be seen that the Adams and Bell gradient results in the lowest stress magnitudes while the Kaiser and Maloney tri-linear gradient has the highest magnitudes above 600 mBGS. The Lam et al. gradients are essentially bounded by the Adams and Bell (at shallow depth), and the Kaiser and Maloney (at greater depth) gradients. Below about 600 – 700 mBGS the Lam et al. gradients are the highest stress magnitudes. Both the Kaiser and Maloney, and the Lam et al. agree well with the measured values at Norton Mine (within repository horizon). Given the overall agreement, either of the above predicted gradients seem suitable to be used to develop a representative ground stress profile.

A number of authors [20-22] have recognized the impact of the elastic parameters on the distribution of horizontal in situ stresses and have verified the observation by comparison to measured values. Based on an analysis of hydrofracturing results, Swolfs [23] determined that horizontal stiffness has a significant impact on horizontal stresses. Horizontal stresses in horizontally bedded sedimentary basins are affected by the distribution of relative stiffness of the rock units (i.e., stiff sandstone versus soft

mudstone). Because of the high contrasting stiffness of stratigraphic units along the proposed DGR Access Shafts, and the high contrast in situ horizontal stresses, this may be an important factor in long-term shaft performance.

As part of the site characterization program at Bruce nuclear site, an acoustic televiewer

3.0 Borehole Televiewer In Situ Stress Constraints

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was used to log the six DGR deep boreholes drilled between 2007 and 2010. This allowed for estimation of in situ stress magnitudes using observations from borehole wall conditions (e.g., breakouts), assuming that one principal stress is vertical. The absence of breakout observed in the boreholes set an upper bound on the allowable maximum horizontal stress magnitude of the formation. The logs were reviewed to evaluate borehole wall damage and shape, such as breakouts, tensile fractures and "ovaling." Breakouts are zones of failure that occur in the borehole wall where the strength of the rock is exceeded by the stresses in the borehole perimeter. Often breakouts occur as diametrically opposed "notches" in the borehole wall. Tensile fractures are sometimes difficult to distinguish from other structural features in the borehole walls, but are typically expressed as a steeply dipping parallel family of fractures. Borehole ovaling is distortion of the circular borehole due to the stress field. Because of their relationship with borehole stresses, these features are often an indicator of the in situ stress field in the plane of the borehole. The location of the breakouts and tensile fractures provides an indication of the orientation of the stress field and, by comparison to the rock strength, the features provide an indication of the stress magnitude. Valley and Maloney [12] reviewed the televiewer logs and carried out a series of calculations in order to constrain the likely stress field for the DGR project. The televiewer logs indicated that no borehole breakouts exist along DGR-1 and DGR-2. The lack of observed borehole breakouts is a positive sign for shaft performance; however, it limits the opportunity to evaluate the in situ stress field. While calculation of the stresses exceeding the rock strength is not suitable in these cases, an analysis can be carried out to determine the maximum stress conditions that could be present without inducing borehole breakout. Two zones of tensile fracturing were observed and intervals of borehole ovaling were also observed.

According to Zoback [24], observations and measurements indicate that in situ stresses at depth are limited by stress acting on critically oriented discontinuities in the earth's crust with strength parameters of zero cohesion and Coefficient of Friction (μ) of 0.6 to 1. For borehole excavation-induced stresses σ'_1 and σ'_3 are the maximum and minimum stresses around the borehole calculated elastically, respectively. On the basis of this observation, the maximum stress ratio that can exist is limited by:

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$$s'_{1}/s'_{3} = \frac{(s_{1} - u)}{(s_{3} - u)} = [(m^{2} + 1)^{1/2} + m]^{2}$$
 (11)

- Eq. (11) provides one constraint on the in situ stress field in a large-scale context.

 Borehole breakouts provide an additional constraint. In order to compare rock strength with borehole televiewer observations, applicable strength parameters were required.
- Laboratory testing data using core samples from DGR-1 and DGR-2 was used to determine
- Laboratory testing data using core samples from DGR-1 and DGR-2 was used to determine the applicable formation elastic and strength properties for the formations of interest [12].
- 317 The rock compressive strength can be compared to the maximum tangential stress ($\sigma_{\theta,max}$)
- 318 around a borehole wall calculated from:

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$$s_{q,\text{max}} = 3s_H - s_h - u_{bh} - au \tag{12}$$

- Where: u_{bh} borehole fluid pressure;
- 321 α effective stress coefficient for the rock in compression;
- 322 u formation pore pressure.
- A simplified and conservative model for pore pressure (u) was assumed with a hydrostatic pore pressure gradient from ground surface: u = 9.81z in kPa. According to Brace and Martin [25], α is typically close to 1 for low porosity rocks.
- There is some question as to what is the appropriate measure of rock strength for breakout prediction. Typically, the Unconfined Compressive Strength (σ_c) has been used; however, Martin [26] has suggested the Damage Initiation threshold (σ_{cd}) is a better indicator of failure at the borehole scale. More recently, the Crack Initiation threshold (σ_{ci}) has been identified as the likely best indicator of the onset of spalling for rock excavations [27].

Tensile fracturing was also used to constrain the stress field. Tensile failure was predicted when the tensile strength (σ_i) was exceeded by the minimum tangential stress ($\sigma_{\theta,min}$) around the borehole according to:

$$s_{q,\min} = 2s_h - s_H - u_{bh} - bu \tag{13}$$

Where: β effective stress coefficient for the rock in tension.

- Valley and Maloney [12] stated that as a conservative estimate, it was assumed that σ_t = 0 and β = 0. Although it could be argued that the laboratory-scale tensile strength would be a more suitable constraint, the condition assumed by the authors is likely a conservative assumption with respect to the predicted in situ stress bounding conditions.
 - Although a single stress field tensor could not be determined from the calculations, Eqs. (11), (12) and (13) were used by Valley and Maloney to provide a range of possible stress conditions. By further adding the rock strength for each unit, the maximum permissible magnitude of σ_H and minimum permissible magnitude of σ_h could be determined for the full stratigraphic profile where strength data were determined. Table 1 presents the constrained stress values on the basis of the strength parameter $\sigma_{ci} = 0.5 \sigma_c$. These stress values are also shown in Fig. 6.
 - In addition to observations of borehole wall damage, the televiewer data was used to measure borehole shape, in particular to observe ovaling of the hole. Histograms of borehole ovaling orientations from televiewer observations are provided in Fig. 7. Valley and Maloney concluded that systematic SE oriented elongation implied a NE-SW maximum principal stress orientation (σ_H). This is in agreement with the estimated principal horizontal stress orientations proposed by other researchers, as discussed in Section 2.3.4.
 - The absence of borehole breakouts and minimal observed tensile fractures limit the applicability of constraining the stress tensor with this exercise. However, as part of a preliminary evaluation of the in situ stress conditions for the DGR project, these observations related to in situ stress conditions are a significant benefit to the site characterization program.

4.0 Modelling Methodology for In Situ Stress Evaluation

In order to develop a three-dimensional *FLAC3D* model that captures the important aspects of the site stratigraphy without unnecessary complexity, the stratigraphy was simplified into units of similar mechanical behavior. This simplified model is referred to as a *Geotechnical Model*. The simplifying assumptions were based on a relative comparison of the elastic properties of the geological units, the geological/geotechnical descriptions of the units, and groupings previously proposed by others [12,28].

As part of this study the authors synthesized laboratory testing data carried out on core samples from four boreholes at the DGR site (DGR-1 through DGR-4). The testing consisted of uniaxial compressive strength, triaxial compressive strength, long-term compressive strength, and Brazilian testing. In total, data from 176 different laboratory tests was correlated. Test data were not available for all units in the stratigraphic sequence. Units where testing was unavailable were grouped with adjacent units of similar geological description and characteristics. The proposed stratigraphic units and elastic properties are provided in Table 2. Note that the units are numbered in the table from 1 – 12 for identification. Further details regarding the site characterization and laboratory testing program can be found in [1,2,10].

The strength and stiffness characteristics of the various discrete rock units anticipated to be encountered throughout the sedimentary sequence are expected to vary significantly. The variation of Young's modulus ranges from about 5 to 75 GPa (a factor of 15) from the softest to stiffest unit with a similar variation in strength parameters. If a uniform stress gradient were used to evaluate rock mechanics stability that omits the impact of horizontal stiffness on stresses, this could result in significantly overestimating damage in soft/weak rocks and underestimating damage in stiff/strong rocks.

The objective of the modelling study was to evaluate the horizontal in situ stresses while accounting for the stiffness of discrete rock units along the proposed DGR access shaft's stratigraphy. Three-dimensional variability, such as topography and variation in geological conditions away from the borehole locations, was not considered in this modelling exercise. Given these limitations, the issue could be addressed for the site by developing a simple linear elastic three-dimensional multi-layered solution. An analytical method to calculate the stress distribution, including the variation of horizontal stress due

to the elastic parameters of discrete rock units, was developed by Amadei et al. [3]. However, because a three-dimensional stress analysis model using *FLAC3D* was already in development to evaluate the DGR access shaft design it was efficient to use a simplified version of this model to carry out an in situ stress evaluation.

Using the finite difference code *FLAC3D*, a very slender single-zone wide (1 m cubic elements) model was developed that extended vertically from the ground surface to a depth below ground surface of 1200 m. The model included the 12 geological units listed in Table 2. An elastic constitutive model was used for all zones and the elastic parameters for each unit is provided in Table 2. In the model, a uniform density of 2600 kg/m³ was used throughout the stratigraphic sequence. The model was set up so that the *x*-axis and the *y*-axis represented the NE-SW and the NW-SE orientations, respectively.

The model was executed in two stages: Stage 1 to capture gravitational loading and Stage 2 to apply tectonic strain. Initially, the model boundary conditions consisted of *roller* boundaries (i.e., constrained only in the direction normal to the face) on all sides and the bottom with a *free* boundary at the ground surface. These boundary conditions simulated lateral symmetry consistent with a large lateral spatial extent. The model was cycled until *pseudo-static equilibrium* was achieved (i.e., a low ratio of unbalanced forces within the model relative to the maximum nodal force in the model). At this initial state, the model was in equilibrium under the zone's body forces (gravitational loading) and the horizontal stresses in the model were due to Poisson's ratio only. In this state the horizontal stresses can be approximated by:

$$s_{H} = s_{h} = gz \frac{n}{1 - n} \tag{14}$$

Following the state of initial equilibrium, the next stage was to "squeeze" the model laterally to simulate the effect of tectonic compression experienced by the sedimentary basin over geological time scales. The roller boundary conditions were removed from the positive x and positive y faces of the model. Constant velocity boundary conditions were then added to the positive x and y faces moving them in a compressional direction. The magnitude of the velocity boundary conditions was set so they moved slow enough so that the model remained in a state of pseudo-static equilibrium at all times during model cycling. In order to achieve a suitable ratio of in situ horizontal stresses, the constant

velocity boundary conditions were applied in a *velocity ratio* (v_H/v_h) equal to the desired ratio of σ_H/σ_h . A schematic illustration of the *FLAC3D* model is shown in Fig. 8.

In order to arrive at a *calibrated* model, or a model deemed to reasonably match actual in situ stress conditions, numerous model simulations were carried out. Models were cycled with the constant displacement boundary conditions using several velocity ratios and each simulation was cycled until a close match to the constraining data was achieved. The resulting stress profile from each simulation was compared to the constraints from the borehole observations $(0.5\sigma_c)$ and the deep stress measurement from Norton Mine. As mentioned previously, the Cobourg Limestone unit is the target formation for the repository, as such it was considered particularly important to match the measured stresses in the Columbus Limestone from Norton Mine.

5.0 Model-Predicted Horizontal Stress Gradient

From the various simulations carried out, a good match to the constraining data was achieved from the *FLAC3D* model with horizontal strains of $\varepsilon_x = 5.16 \times 10^{-4}$ and $\varepsilon_y = 2.84 \times 10^{-4}$. This corresponds to a velocity ratio of 1.82. The horizontal stress profiles for the calibrated model are shown in Fig. 9 compared with the constraining conditions and literature-reported gradients. The model results are highly variable, compared to the literature-reported gradients and illustrates the implications of rock bed stiffness on the horizontal in situ stresses.

Compared to a uniform stress gradient, the model-predicted profile clearly shows elevated horizontal stresses in Unit 5 (Salina E: 379-415 m) and Unit 9 (Cobourg-Collingwood: 665-693 m) units, and the deep Unit 12 (Cambrian and Precambrian: below 848 m). The horizontal stresses were particularly low in Unit 2 (Lucas: 131-176 m) and Unit 7 (Cabot Head: 612-656 m). Even more significant than the variation in stresses across units is the abruptness of the model stress changes along the profile. The horizontal stresses transitioning between adjacent units can vary up to 100% or more.

By comparing the model-predicted horizontal stresses and the literature-reported gradients shown in Fig. 9, it can be seen that the model-predicted stresses are bound by the Adams and Bell gradient on the low side, and the Kaiser and Maloney gradient on the high

side. In particular, the Adams and Bell gradient shows a better match in the upper 650 m, while the tri-linear Kaiser and Maloney gradient shows a better match at greater depth. As mentioned previously, the Lam et al. gradient (shown with the range of values in yellow) provides a transition between the Adams and Bell, and the Kaiser and Maloney gradients. The Adams and Bell gradient is based primarily on softer sedimentary rocks in southern Ontario while the Kaiser and Bell is based on a wider geographical region of the Canadian Shield including rock units of metamorphic and igneous origin. As a result, model-predicted stresses in the softer upper sedimentary units tend towards the Adams and Bell gradient, while the stiffer lower units tend towards the Kaiser and Maloney gradient. The model results are in good agreement with the literature-reported gradients in addition to providing a good match to the constraints (Norton Mine measurements and borehole stress constraints at the Bruce nuclear site).

A profile of the in situ stress ratios (K_H and K_h) is plotted in Fig. 10. The corresponding plot of in situ stress ratios is similar to those presented by other researchers [22] with high ratios in the upper 100 m and reducing significantly with depth to some stabilized value. Moreover, the variation of stress ratio relative to discrete bed stiffness is similar to that proposed by Amadei et al. [3].

Long-term performance of the DGR is being evaluated for a period of 1 M years; therefore, both short- and long-term performance issues were considered. The Access Shaft numerical modelling-based rock mechanics evaluation accounted for many issues, such as: excavation, glacial loading, seismic loading, time-dependent degradation of rock and seals materials and pore pressure evolution [10]. The horizontal in situ stresses likely have the greatest impact on the long-term time-dependent behaviour of the shaft and seals. For relatively unjointed rock mass (e.g., GSI > 60), the short-term shaft boundary/wall damage (e.g., spalling) is dependent on the ratio σ_{max}/σ_c [17] where σ_{max} is the maximum tangential stress calculated elastically around a circular opening.

$$s_{\text{max}} = 3s_H - s_h \tag{15}$$

Based on the findings of Damjanac and Fairhurst [29] deviatoric stress in the rock unit dominates long-term behaviour which can also be evaluated at the excavation boundary by the ratio σ_{max}/σ_c . Therefore, the magnitude of σ_{max} is critical to shaft performance prediction.

A plot showing the profile of σ_{max} from the model-predicted horizontal stress profiles and two of the literature-reported gradients, for comparison are presented in Fig. 11. Accounting for the in situ horizontal stresses due to stiffness of discrete units results in a significantly different σ_{max} profile and consequently resulting predictions of shaft short-and long-term performance. Table 3 provides a summary of conditions at Access Shaft seal locations analyzed for preliminary engineering studies carried out by the authors [10] showing the geological unit, horizontal stresses, maximum tangential stress, and predicted ratio of σ_{max}/σ_c for each seal analyzed. The units corresponding to specific seal locations differs, to some extent, from the simplified Geotechnical Model used in modelling for horizontal stress evaluation. There are some differences in the specific units corresponding to seal locations, and their associated mechanical properties listed in Table 3, compared to those of the overall Geotechnical Model presented in Table 2.

Although the calibrated model has captured the influence of discrete bed stiffness on horizontal stresses, there are some notable limitations: most notably, the lack of site-specific in situ stress measurements for a more direct calibration. In addition, the *FLAC3D* model simulates all of the processes related to in situ stress through the application of horizontal strain acting on linear elastic materials, although it is clear that many other processes such as glaciotectonics and geological history are major factors. In addition, the model does not account for the effects of large- or small-scale structural geology. Some of the units are particularly weak and/or prone to long-term creep (i.e., time-dependent shear strain under constant load), such as the evaporite rocks in the Salina Formation. For these rocks, creep over geological time scales would likely reduce the in situ stress ratios from those induced by tectonic strain to values near $K_H = K_h = 1$ [30].

6.0 Conclusions

To assess the performance and the design of an underground repository, an estimation of in situ stress representative of the site is a necessity, in particular the horizontal components. This is typically challenging using surface-based investigation programs. Literature-reported stress gradients are generally adequate only for the task of preliminary or scoping analysis. However, in a horizontally layered sedimentary sequence of shales and carbonates where the stiffness contrasts of discrete rock units exist, a simple approach

of modelling horizontal ground stresses in the discrete rock units responding to tectonic strains has been proposed to capture the complexity of sedimentary profiles. This approach increases confidence in the estimation of horizontal in situ stresses by incorporating site specific information that has not been accounted for in past evaluations of regional stresses.

This paper described the use of simplified three-dimensional finite difference modelling (*FLAC3D*) to simulate the regional tectonic strain through the full stratigraphic section of interest for the DGR project site consisting of a sedimentary sequence of discrete rock unit with contrasting stiffness. The model was calibrated with tectonic strain deduced from in situ stress measurements from Norton Mine, where similar lithological conditions exist, and from DGR site-specific borehole information. The calibrated model agreed well with literature-reported values, field measurements and observations while capturing the impact of discrete rock unit stiffness. This is particularly important for long-term evaluation of shaft performance (e.g., shaft seals).

Although the model-predicted in situ stress profile represents an improvement over information provided in historical literature, it would require validation by a site-specific in situ stress measurement program. For the DGR project, ground stress tensors in the host and other selected formations will be verified by performing mine-by instrumented excavation type experiments during repository lateral development and by overcoring stress measurements during shaft sinking, respectively [2]. Future work may also account for the anisotropic stiffness of the horizontally layered sedimentary rocks and perhaps long-term creep, especially in the evaporite units, which could have significant effect on stress estimation. However, given the typical high range of uncertainty related to in situ stress determination programs, and the lack of any site-specific measurements, the model-predicted horizontal stresses offer a significantly improved estimate for the performance assessment of the proposed DGR shaft.

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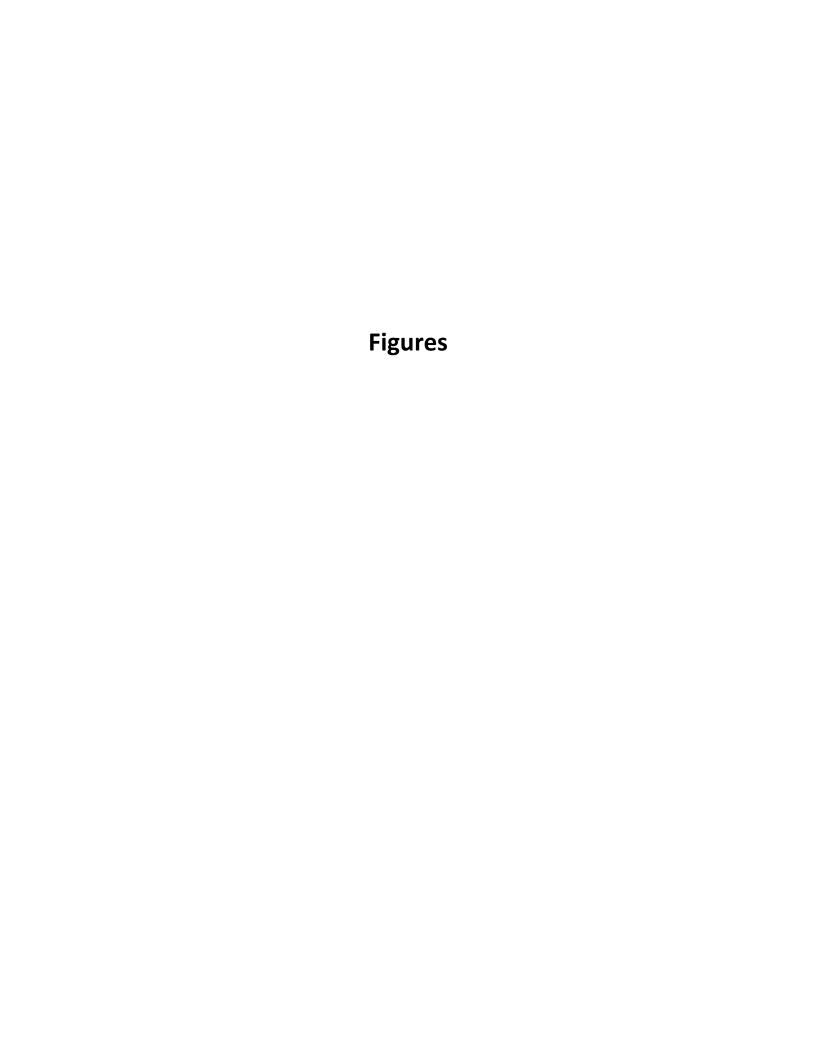
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517	

618	TABLE CAPTIONS
619	
620	Table 1. Constraints on stress magnitudes given by borehole televiewer log observations
621	using $\sigma_{ci} = 0.5 \ \sigma_c$ and $\sigma_t = 0$ as compressive and tensile strength criteria, respectively.
622	
623	Table 2. Stratigraphic Units corresponding elastic properties comprising the
624	Geotechnical Model. These Unit numbers are shown on Fig. 3.
625	
626	Table 3. Formations and stress conditions at the Access Shaft seal locations for preliminary
627	design purposes [10].
628	

629	FIGURE CAPTIONS
630	
631	Fig. 1. Conceptual illustration of proposed DGR project at the Bruce Nuclear Site (after
632	[31]).
633	
634	Fig. 2. Regional geological basins in the DGR project area (modified after [32]).
635	
636	Fig. 3. Bedrock stratigraphy at the proposed DGR site based on boreholes DGR-1 and
637	DGR-2 (after [7]). The Stratigraphic Unit numbers (circled) corresponding to those in
638	Table 2 are shown.
639	
640	Fig. 4. Stress measurements and indicators in Southern Ontario and Mid-Western U.S.
641	from the World Stress Map Project (modified after [32]).
642	
643	Fig. 5. Literature-reported in situ stress gradients for Southern-Ontario for the full depth
644	of the proposed DGR Access Shaft.
645	
646	Fig. 6. Horizontal in situ stress constraints from borehole televiewer observations. (a)
647	Markers indicate the maximum value of σ_H . (b) Markers indicate the minimum value of
648	$\mathcal{O}_h.$
649	
650	Fig. 7. DGR borehole long axis orientation histograms for Middle Ordovician formations.
651	(a) DGR-1 and DGR-2; (b) DGR-3; and (c) DGR-4. Peak values are interpreted to
652	indicate the orientation of the minimum horizontal in situ stress for all orientations (upper
653	region with vertical lines) and for axis ratios greater than 1.0025 (lower solid region).
654	
655	Fig. 8. Conceptual schematic showing the setup of the single-zone-wide FLAC3D model.
656	The model extends through the full vertical stratigraphy of the proposed DGR Access
657	Shaft. The model was deformed at a constant x- and y-velocity ratio to simulate tectonic
658	strain (indicated by arrows) resulting in stress variations relative to the stiffness of the
659	various units.

Fig. 9. Profile of horizontal stresses from the calibrated FLAC3D in situ stress model compared with constraints (borehole and Norton Mine measured values) and literature-reported gradients. Fig. 10. Model-predicted horizontal stress ratios. The results are similar to those reported by Sheorey [22]. Fig. 11. Model-predicted σ_{max} compared with values calculated from literature-reported stress gradients. The parameter σ_{max} is an important indicator of short- and long-term shaft performance.



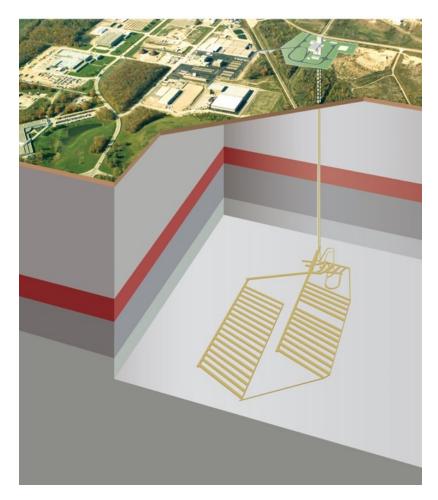


Figure 1

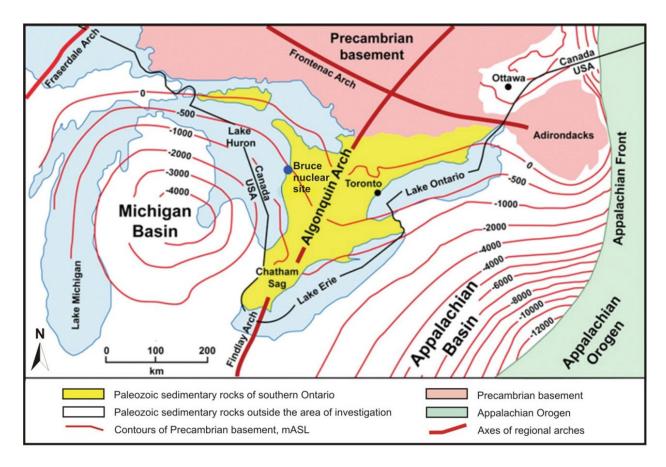


Figure 2

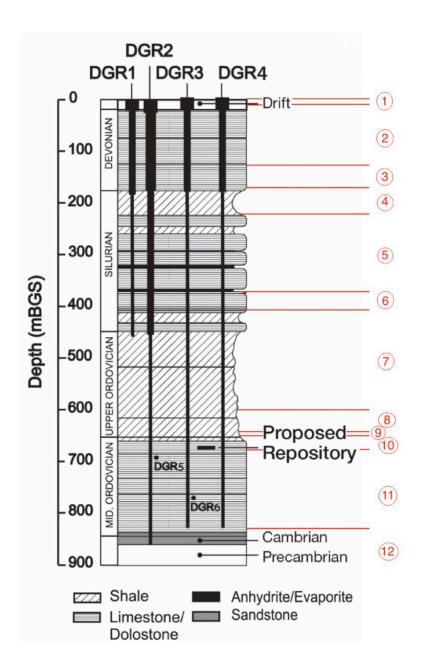


Figure 3

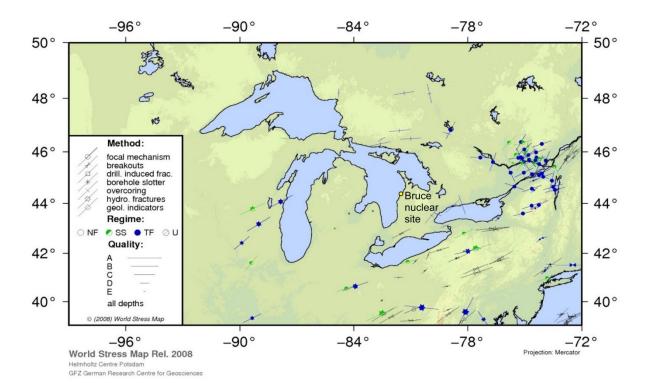
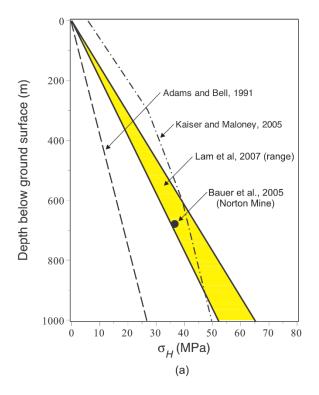


Figure 4



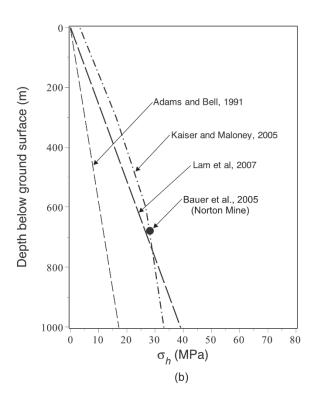


Figure 5

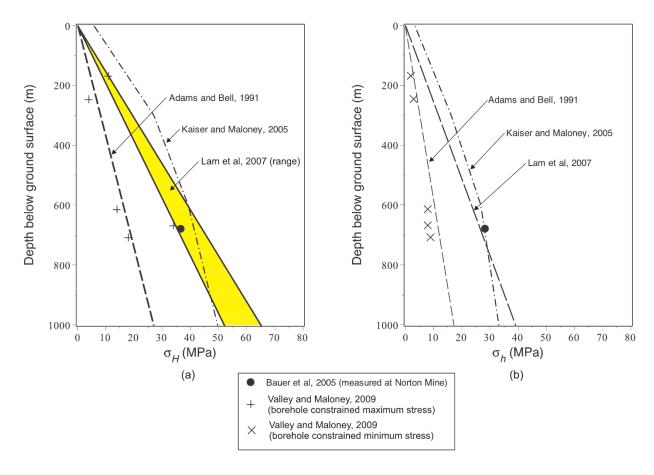


Figure 6

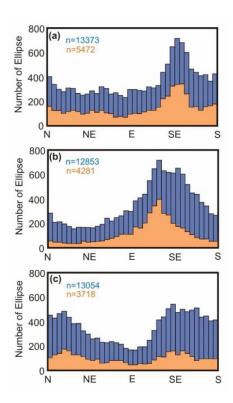


Figure 7

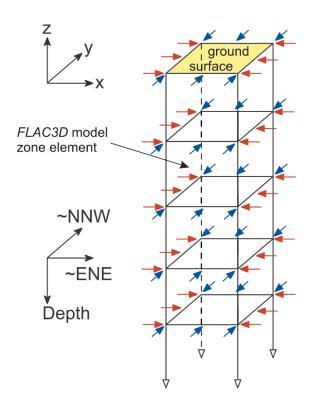


Figure 8

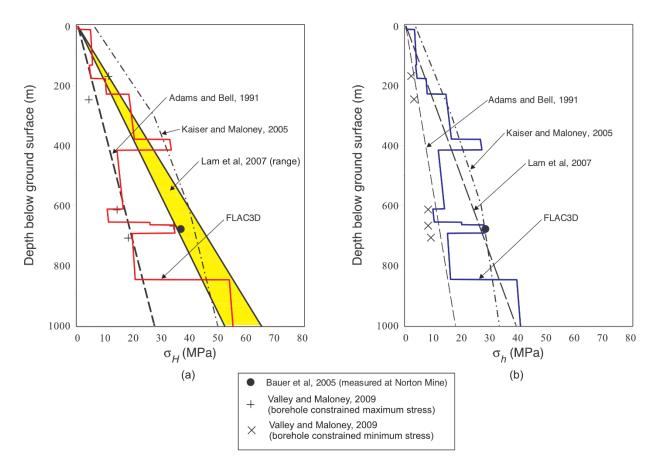


Figure 9

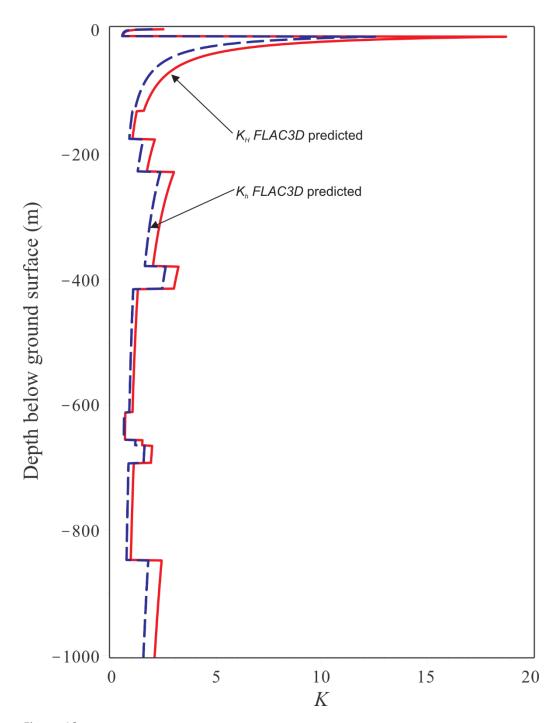


Figure 10

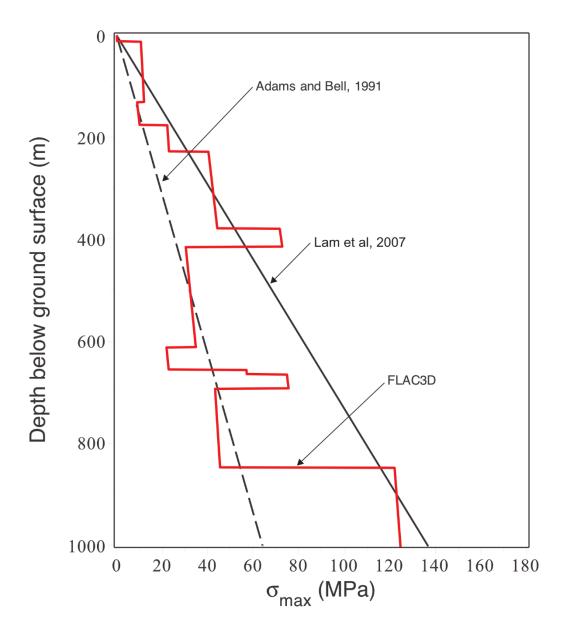


Figure 11